LIVEO
RESEARCH

PHARMACEUTICAL PACKAGING INNOVATIONS

Product Overview



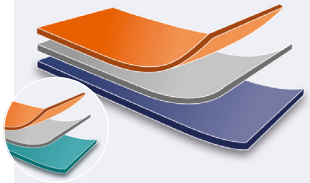
For over **60 years** supplier to the pharma industry

ABOUT LIVEO RESEARCH

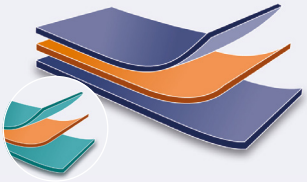
- Founded in 1962, Liveo Research is the leading global supplier of materials for primary packaging in the pharmaceutical and medical industry.
- We develop and implement tailor-made solutions for customers around the world.
- With a thorough focus and understanding of our markets, we can respond quickly and develop packaging solutions with improved environmental performance.

Product Overview

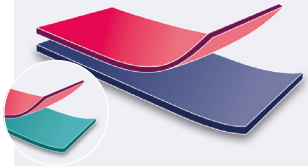
HIGH BARRIER



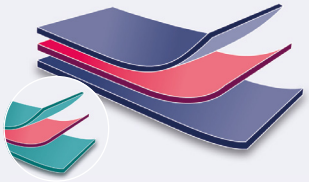
AquaBa™ TX
3-layer “Triplex” structure
Base | Intermediate | Barrier



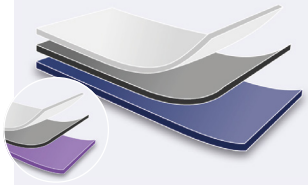
AquaBa™ SW
3-layer “Sandwich” structure
Base | Barrier | Base



Aclar® DX
2-layer “Duplex” structure
Base | Barrier

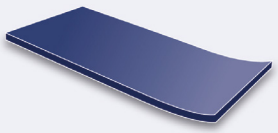


Aclar® SW
3-layer “Sandwich” structure
Base | Barrier | Base



AluBa™
“Cold Form” structure
Base | Barrier | Outerlayer

LOW BARRIER



BlisForm™ MV
PVC rigid film
Homopolymer/Copolymer



BlisForm™ MA
APET film

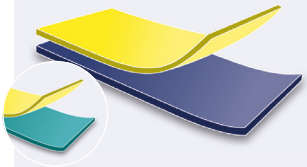


BlisLid™ MA
APET lidding film

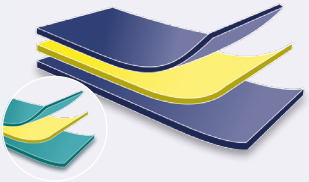


BlisLid™ MP
PP lidding film

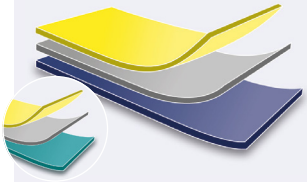
MID BARRIER



BlisBa™ DX
2-layer “Duplex” structure
Base | Barrier



BlisBa™ SW
3-layer “Sandwich” structure
Base | Barrier | Base



BlisBa™ TX
3-layer “Triplex” structure
Base |Intermediate | Barrier



BlisBa™ PCP
COC film



BlisLid™ PCP
COC lidding film

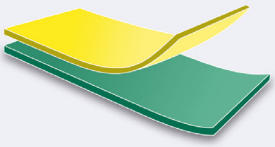


BlisBa™ MP
PP film

NUTRACEUTICAL PACKAGING



RecyForm™ MA
APET with PCR (Post Consumer Recycled Content)



RecyBa™ MA
Coated APET with PCR (Post Consumer Recycled Content)

Base	Intermediate	Barrier	Outerlayer
PVC	PE	Super B	OPA
APET		ALU	
PP		PCTFE	
APET WITH PCR		PVDC	
PCP			

Aclar® is a registered trademark of Solstice Advanced Materials US, Inc.

LIVEO RESEARCH

OMB™

One-Material Blisters (OMB™) are considered an important solution for the future of blister packaging. Their bottom and lidding films are made from the same material. With sustainability at the core of their design, they are designed for recyclability within relevant recycling streams. Ultimately, at the end of the recycling process, they can be transformed into valuable new materials.



BARRIER CHART

The values in the barrier chart are valid for all possible structures, such as DX, TX, and SW.

H_2O	Water Vapour Transmission Rate [g/m²*d]
AluBa™	0
AquaBa™ 180	0,06
Aclar® 4000	0,06
AquaBa™ 150	0,08
Aclar® 3000	0,08
AquaBa™ 120	0,11
Aclar® 2000	0,11
Aclar® 900	0,24
BlisBa™ 120	0,25
BlisBa™ PCP 360	0,27
BlisBa™ 90	0,30
BlisBa™ PCP 300	0,33
Aclar® 160	0,35
BlisBa™ PCP 250	0,42
BlisBa™ 60	0,45
BlisBa™ 40	0,65
BlisBa™ MP	0,90
BlisForm™ MV	3,30
BlisForm™ MA	6,00

Conditions: ASTM F-1249 | 38° C/90 % r.h.
Base film 250 µm (PP base film 300 µm)

O_2	Oxygen Transmission Rate [cm³/m²*d]
AluBa™	0
AquaBa™ 180	0,07
Aclar® 4000	11,30
AquaBa™ 150	0,10
Aclar® 3000	12,30
AquaBa™ 120	0,13
Aclar® 2000	13,30
Aclar® 900	17,00
BlisBa™ 120	0,30
BlisBa™ PCP 360	67,00
BlisBa™ 90	0,50
BlisBa™ PCP 300	84,00
Aclar® 160	20,00
BlisBa™ PCP 250	110,00
BlisBa™ 60	0,70
BlisBa™ 40	1,20
BlisBa™ MP	310,00
BlisForm™ MV	16,00
BlisForm™ MA	16,00

Conditions: ASTM D-3985 | 23° C/50 % r.h.
Base film 250 µm (PP base film 300 µm)

QUALITY & REGULATORY

Compliance

- Compliant with Ph. Eur. and USP requirements
- Compliant with US CFR Title 21
- EU food contact compliant according to Regulation (EC) No 1935/2004 and Regulation (EU) No 10/2011
- Compliant with REACH Regulation (EC) No 1907/2006
- Compliant with CONEG
- Compliant with Regulation (EU) 2025/40), Article 5

Registrations / Filings

- US DMF No. 1081 available
- Canadian DMF No. 2017-093 available
- Chinese CDE registration available

Manufacturing / Quality

- Produced according to ISO 15378

Compliance and regulatory status may vary by product. Please refer to the respective product data sheet or contact us for product-specific information.

LIVEO
RESEARCH

LIVEO RESEARCH is the one-stop shop for your blister packaging. Benefit from our comprehensive expertise, our broad product portfolio, and our proven services.



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USA

Liveo Research Singapore Pte. Ltd. – Singapore
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Singapore

- Outstanding customer service: fast, efficient, and reliable
- More than sixty years of experience
- Global availability of experienced engineers to discuss your needs
- Worldwide technical after-sales support is available at short notice
- R&D centers in Europe, USA, and Asia
- Supply security assured with production sites and services on three continents

PLATINUM Top 1%
ecovadis
Sustainability Rating
JAN 2026

LIVEO RESEARCH is committed to sustainability.
Go to www.liveoresearch.com/en/sustainability to learn more.

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